



Dart Aerospace Ltd.
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Canada

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D2182-045
Job Sheet 187040



Part No: D2182-045

Job Qty: 60 ea

Part Name: Heat Shrink 4.5" Long



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP: A 99.07.07 New Issue DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		11/30/18	0.00	0.00	Start Up Stores/Pkg-1		5m13
100	Small Fab	60 pcs		11/30/18	0.00	0.00	Small Fab		5m13
110	QC	60 pcs		11/30/18	0.00	0.00	QC5		DAS 38
120	Packaging	60 pcs		11/30/18	0.00	0.00	Packaging3	5m03	6 DEC 3 2018
130	QC21-SA	60 Ea		11/30/18	0.00	0.00	QC21		89 DEC 4 2018

Part Op Descriptions: 100 - Cut as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2182	Heat Shrink	22.5000 pcs (.375 ea)	90-Start up Operation	f155059

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2182	23	141	0

Part Specifications

Specifications could not be found.

Plex 11/26/18 3:19 PM Dart.lajeunesse.marie



Container No: S131628



Part: D2182-045

Job No: 187040

Serial No/Batch: S131628

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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www.dartaerospace.com

Date: 11/27/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐						
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval				
Description Work Order Deviation			Disposition					
			Completed By					
			Lead hand / Supervisor Approval Verification					
			QC / QA Coordinator Approval					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐			FAULT CATEGORY Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐								